	Qualification Test Re-				QTR. No.: QTR-F44004	
FORGE FEDRIGA		NONSON I	41-030	Rev. N	lo.: 2	
Manufacturer name/address/	Forge Fedriga S.r.					
Web page:	Via dell'Artigianato 25040 Cividate Ca www.forgefedriga.	amuno (BS) It	aly			
Reference standard	NORSOK M-650, Edition 4, september 2011					
Material designation and MDS No.:	ASTM A182 F44 acc	c. to MDS R14	, Revision 5.			
Manufacturing Summary doc. No.:	MS-F44004 Rev. No.: 1			0.: 1		
Products and manufacturing process(es):	OPEN DIE FORGINGS: - FLANGES (Shaped Forging)					
Mandatory conditions and sub-contractors:	 Heat treatment operation will be performed in Forge Fedriga S.r.l. location: use of the FURNACE N° 7 is a mandatory requirement. 					
Other information:	 N.D.T. operation: ONLY IF AGREED IN ORDER. PICKLING operation: ONLY IF AGREED IN ORDER. VERIFICATION OF THE HEAT TREATMENT PROCEDURE WAS PERFORMED ON NOVEMBER 2012 					
Qualification expires		ture/Date" Bel				
	Tested and qua	alified thic	kness and w	eight		
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg	
FLANGES «Shaped Forging»	Specimen n° PRV 14-0295-09-B	54	0÷59	29	58	
	Qualification	n/acceptai	nce signature	es		
Manufacturer: Forge Fedriga S.r.l.	Prepared by/Date: FORGE F PIERANDREA MARKAGE ENGINE	EDRIGA	Checked by/Date: PURCO DOMEN Technica Deliveratio Domen	FEDRIGA ICO DELVECCHIO al Manager		
The manufacturer	Galli Pierandrea (23/0 and this QTR are evalu	ated and found	to be in compliand	e with the require	ements of	
This acceptance does	DRSOK M-650 for suppl not exempt any purcha for his products within th	ser from his re-	sponsibility to ensu	re that this qualific	cation is valid	
Qualified/Accepted by	y (company name /addr	ess):	Gignature/Date: Walter Manager Quality E	Schmid ngineering Assuran	26.00.2020	
CCI valve Technology	Gmbh (Vienna – Austria	a)	00000	" "	24.02.2020	

	Qualification Test Record (QTR) NORSOK M-650			QTR. No.: QTR-F44003		
FORGE FEDRIGA				Rev. N	lo.: 2	
Manufacturer name/address/ Web page:	Forge Fedriga S.r.l. Via dell'Artigianato 13, 25040 Cividate Camuno (BS) Italy www.forgefedriga.com					
Reference standard	NORSOK M-650, Edition 4, september 2011					
Material designation and MDS No.:	ASTM A182 F44 acc	c. to MDS R14	1, Revision 5.			
Manufacturing Summary doc. No.:	MS-F44003			Rev. N	lo.: 1	
Products and manufacturing process(es):	OPEN DIE FORGINGS: - FLANGES (Forged as solid)					
Mandatory conditions and sub-contractors:	 Heat treatment operation will be performed in Forge Fedriga S.r.l. location: use of the FURNACE N° 7 is a mandatory requirement. 					
Other information:	- PICKLING o - VERIFICATI PERFORME	peration: ONL ON OF THE I D ON NOVE		RDER.	VAS	
Qualification expires.	5 Years after: "Signa (qualification expires	ture/Date" Be : 10/02/2025)	low mentioned			
	Tested and qua	alified thic	ckness and w	eight		
Products and manufacturing process(es): FLANGES	Test record No. Specimen n°	Tested thickness mm 36	Qualified thickness mm 0÷39	Test piece weight kg	Qualified weight kg	
«Forged as solid»	PRV 14-0295-06-B			12	24	
			nce signature	es		
Manufacturer: Prepared by/Date: FORGE FEORIGA PIERAROPPA GALLI Materials Engineer Galli Pierandrea (23/01/2020)			Delvecchio Domer			
No This acceptance does	and this QTR are evalu DRSOK M-650 for suppl not exempt any purcha- for his products within the	ated and foun y of the above ser from his re	d to be in compliant e listed products and esponsibility to ensu	ce with the require materials. re that this qualifi	ements of	
Qualified/Accepted b	y (company name /addr	ess):	Signature/Date:	r.Schmid	200	
CCI valve lecnnology	Gmbh (Vienna – Austria	9)	CENTRIVATE	Chrology GmbH	ce 24.02 202	

	Qualification Test I NORSOK I			9	QTR. No.: QTR-F44005	
FORGE FEDRIGA				Rev. N	o.: 2	
Manufacturer	Forge Fedriga S.r.					
name/address/ Web page:	Via dell'Artigianato					
viou page.	25040 Cividate Ca www.forgefedriga.		aly			
Reference standard	NORSOK M-650, Edition 4, september 2011					
Material designation and MDS No.:	ASTM A182 F44 acc	c. to MDS R14,	Revision 5.			
Manufacturing Summary doc. No.:	MS-F44005 Rev			Rev. N	ev. No.: 1	
Products and	OPEN DIE FORGIN					
manufacturing process(es):	- FLANGES	(Forged ring)				
Mandatory conditions and sub-contractors:	 Heat treatment operation will be performed in Forge Fedriga S.r.l. location: use of the FURNACE N° 7 is a mandatory requirement. 					
Other information:	- N.D.T. opera	ation: ONLY IF	AGREED IN ORDE	ER.		
			Y IF AGREED IN O			
		ON OF THE H D ON NOVEN	EAT TREATMENT	PROCEDURE W	/AS	
Qualification expires:	5 Years after: "Signa (qualification expires.	ture/Date" Belo			-	
	Tested and qua	lified thic	kness and w	eight		
Products and	Test record No.	Tested	Qualified	Test piece	Qualified	
manufacturing		thickness	thickness	weight	weight	
process(es): FLANGES	Specimen n°	<i>mm</i> 69	<i>mm</i> 0÷69	kg 73	kg	
	PRV 14-0295-11-B	09	0.09	73	146	
	Qualification	n/acceptar	nce signature	es		
Manufacturer: F	Prepared by/Date:	EDDICA	Checked by/Date:	1		
Forge Fedriga S.r.l.	FORGE PIERANDRE	A GALLI		ORGE FEORIGA MEMOO DELVECCHIC Minical Manager)	
	Galli Pierandrea (23/0	1/2020)	Delvecchio Domen	176		
The manufacturer a	nd this QTR are evalua	ated and found	to be in compliand	e with the require	ements of	
NOF This acceptance does n		ser from his res	sponsibility to ensu	re that this qualific	cation is valid	
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fo	or his products within the (company name /addre			(111 000.		
			Signature/Date:	after Schmid		
fo			Signature/Date: Wanager &		surance	