







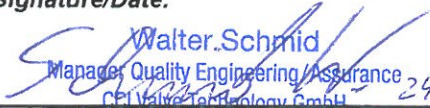



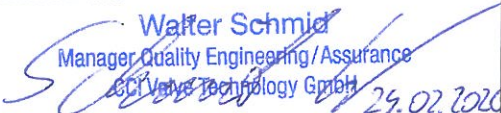
 FORGE FEDRIGA	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>				QTR. No.: QTR-F44004	
					Rev. No.: 2	
<b>Manufacturer name/address/ Web page:</b>	Forge Fedriga S.r.l. Via dell'Artigianato 13, 25040 Cividate Camuno (BS) Italy www.forgefedriga.com					
<b>Reference standard</b>	NORSOK M-650, Edition 4, september 2011					
<b>Material designation and MDS No.:</b>	ASTM A182 F44 acc. to MDS R14, Revision 5.					
<b>Manufacturing Summary doc. No.:</b>	MS-F44004				Rev. No.: 1	
<b>Products and manufacturing process(es):</b>	OPEN DIE FORGINGS: - FLANGES (Shaped Forging)					
<b>Mandatory conditions and sub-contractors:</b>	- Heat treatment operation will be performed in Forge Fedriga S.r.l. location: use of the FURNACE N° 7 is a mandatory requirement.					
<b>Other information:</b>	- N.D.T. operation: ONLY IF AGREED IN ORDER. - PICKLING operation: ONLY IF AGREED IN ORDER. - VERIFICATION OF THE HEAT TREATMENT PROCEDURE WAS PERFORMED ON NOVEMBER 2012					
<b>Qualification expires:</b>	5 Years after: "Signature/Date" Below mentioned (qualification expires: 10/02/2025)					
<b>Tested and qualified thickness and weight</b>						
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>	
FLANGES «Shaped Forging»	Specimen n° PRV 14-0295-09-B	54	0÷59	29	58	
<b>Qualification/acceptance signatures</b>						
<b>Manufacturer:</b>  Forge Fedriga S.r.l.	<b>Prepared by/Date:</b>   PIERANDREA GALLI Materials Engineer Galli Pierandrea (23/01/2020)		<b>Checked by/Date:</b>   DOMENICO DELVECCHIO Technical Manager Delvecchio Domenico (23/01/2020)			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.						
<b>Qualified/Accepted by (company name /address):</b>  CCI Valve Technology GmbH (Vienna – Austria)			<b>Signature/Date:</b>  Walter Schmid Manager Quality Engineering/ Assurance CCI Valve Technology GmbH 29.02.2020			

 FORGE FEDRIGA	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>				QTR. No.: QTR-F44003	
					Rev. No.: 2	
<b>Manufacturer name/address/ Web page:</b>	Forge Fedriga S.r.l. Via dell'Artigianato 13, 25040 Cividate Camuno (BS) Italy www.forgefedriga.com					
<b>Reference standard</b>	NORSOK M-650, Edition 4, september 2011					
<b>Material designation and MDS No.:</b>	ASTM A182 F44 acc. to MDS R14, Revision 5.					
<b>Manufacturing Summary doc. No.:</b>	MS-F44003				Rev. No.: 1	
<b>Products and manufacturing process(es):</b>	OPEN DIE FORGINGS: - FLANGES (Forged as solid)					
<b>Mandatory conditions and sub-contractors:</b>	- Heat treatment operation will be performed in Forge Fedriga S.r.l. location: use of the FURNACE N° 7 is a mandatory requirement.					
<b>Other information:</b>	- N.D.T. operation: ONLY IF AGREED IN ORDER. - PICKLING operation: ONLY IF AGREED IN ORDER. - VERIFICATION OF THE HEAT TREATMENT PROCEDURE WAS PERFORMED ON NOVEMBER 2012					
<b>Qualification expires:</b>	5 Years after: "Signature/Date" Below mentioned (qualification expires: 10/02/2025)					
<b>Tested and qualified thickness and weight</b>						
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>	
FLANGES «Forged as solid»	Specimen n° PRV 14-0295-06-B	36	0+39	12	24	
<b>Qualification/acceptance signatures</b>						
<b>Manufacturer:</b>  Forge Fedriga S.r.l.	<b>Prepared by/Date:</b>  <b>FORGE FEDRIGA</b> PIERANDREA GALLI Materials Engineer <b>Galli Pierandrea (23/01/2020)</b>		<b>Checked by/Date:</b>  <b>FORGE FEDRIGA</b> DOMENICO DELVECCHIO Technical Manager <b>Delvecchio Domenico (23/01/2020)</b>			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.						
<b>Qualified/Accepted by (company name /address):</b>  CCI Valve Technology Gmbh (Vienna – Austria)			<b>Signature/Date:</b>  <b>Walter Schmid</b> Manager Quality Engineering / Assurance CCI Valve Technology GmbH 24.02.2020			



 FORGE FEDRIGA	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>				QTR. No.: QTR-F44005	
					Rev. No.: 2	
<b>Manufacturer name/address/ Web page:</b>	Forge Fedriga S.r.l. Via dell'Artigianato 13, 25040 Cividate Camuno (BS) Italy www.forgefedriga.com					
<b>Reference standard</b>	NORSOK M-650, Edition 4, september 2011					
<b>Material designation and MDS No.:</b>	ASTM A182 F44 acc. to MDS R14, Revision 5.					
<b>Manufacturing Summary doc. No.:</b>	MS-F44005				Rev. No.: 1	
<b>Products and manufacturing process(es):</b>	OPEN DIE FORGINGS: - FLANGES (Forged ring)					
<b>Mandatory conditions and sub-contractors:</b>	- Heat treatment operation will be performed in Forge Fedriga S.r.l. location: use of the FURNACE N° 7 is a mandatory requirement.					
<b>Other information:</b>	- N.D.T. operation: ONLY IF AGREED IN ORDER. - PICKLING operation: ONLY IF AGREED IN ORDER. - VERIFICATION OF THE HEAT TREATMENT PROCEDURE WAS PERFORMED ON NOVEMBER 2012					
<b>Qualification expires:</b>	5 Years after: "Signature/Date" Below mentioned (qualification expires: 10/02/2025)					
<b>Tested and qualified thickness and weight</b>						
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>	
FLANGES «Forged ring»	Specimen n° PRV 14-0295-11-B	69	0+69	73	146	
<b>Qualification/acceptance signatures</b>						
<b>Manufacturer:</b>  Forge Fedriga S.r.l.	<b>Prepared by/Date:</b>  FORGE FEDRIGA PIERANDREA GALLI Materials Engineer <b>Galli Pierandrea (23/01/2020)</b>		<b>Checked by/Date:</b>  FORGE FEDRIGA DOMENICO DELVECCHIO Technical Manager <b>Delvecchio Domenico (23/01/2020)</b>			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.						
<b>Qualified/Accepted by (company name /address):</b>  CCI Valve Technology GmbH (Vienna – Austria)			<b>Signature/Date:</b>  Walter Schmid Manager Quality Engineering / Assurance CCI Valve Technology GmbH 29.02.2020			