


 FORGE FEDRIGA	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: QTR-F44004	
					Rev. No.: 2	
Manufacturer name/address/ Web page:	Forge Fedriga S.r.l. Via dell'Artigianato 13, 25040 Cividate Camuno (BS) Italy www.forgefedriga.com					
Reference standard	NORSOK M-650, Edition 4, september 2011					
Material designation and MDS No.:	ASTM A182 F44 acc. to MDS R14, Revision 5.					
Manufacturing Summary doc. No.:	MS-F44004				Rev. No.: 1	
Products and manufacturing process(es):	OPEN DIE FORGINGS: - FLANGES (Shaped Forging)					
Mandatory conditions and sub-contractors:	- Heat treatment operation will be performed in Forge Fedriga S.r.l. location: use of the FURNACE N° 7 is a mandatory requirement.					
Other information:	- N.D.T. operation: ONLY IF AGREED IN ORDER. - PICKLING operation: ONLY IF AGREED IN ORDER. - VERIFICATION OF THE HEAT TREATMENT PROCEDURE WAS PERFORMED ON NOVEMBER 2012					
Qualification expires:	5 Years after: "Signature/Date" Below mentioned (qualification expires: 10/02/2025)					
Tested and qualified thickness and weight						
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg	
FLANGES «Shaped Forging»	Specimen n° PRV 14-0295-09-B	54	0÷59	29	58	
Qualification/acceptance signatures						
Manufacturer: Forge Fedriga S.r.l.	Prepared by/Date:  FORGE FEDRIGA PIERANDREA GALLI Materials Engineer Galli Pierandrea (23/01/2020)		Checked by/Date:  FORGE FEDRIGA DOMENICO DELVECCHIO Technical Manager Delvecchio Domenico (23/01/2020)			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.						
Qualified/Accepted by (company name /address): CCI Valve Technology GmbH (Vienna – Austria)			Signature/Date:  Walter Schmid Manager Quality Engineering/ Assurance CCI Valve Technology GmbH 29.02.2020			